



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4314-1

Job Sheet 177850



DAS
21
9-89

Part No: D4314-1

Job Qty: 20 ea

Part Name: Shim



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/18/18

Job Tracking No:

Due Date: 5/25/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 11-02-02 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		5/25/18	0.00	0.00	Start Up Waterjet		ac 18/05/29
100	Waterjet	20 pcs		5/25/18	0.02	1.05	Waterjet1		ac 18/05/29
120	QC	20 pcs		5/25/18	0.00	0.00	QC8		EC
130	Small Fab	20 pcs		5/25/18	0.00	0.47	Small Fab-6		DAS 38
150	QC	20 pcs		5/25/18	0.00	0.00	QC5		SA 18-06-07
160	HandFinish	20 pcs		5/25/18	0.00	0.57	HandFinish1		DAS 11
170	QC	20 pcs		5/25/18	0.00	0.00	QC7-3		JUN 07 2018
180	Packaging	20 pcs		5/25/18	0.00	0.00	Packaging3-2		JUN 08 2018
190	QC21-SA	20 Ea		5/25/18	0.00	0.00	QC21		JUN 08 2018

Part Op 100 - 1-Cut as per Dwg D4314
Descriptions: 130 - COUNTER SINK AS PER DWG

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.125	6061-T6 .125 Sheet	.3800 sf (.019 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.125	0	100	0



Container No: S075996



Part: D4314-1

Job No: 177850

Serial No/Batch: S075996

Revision:

Inspector:

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Date: 05/29/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Shim	0.201Inches + 0.005 - 0.001	0.206 0.200	Diameter	
2	Shim	0.386Inches + 0.006 - 0.001	0.392 0.385	Diameter	
3	Shim	0.670Inches ± 0.030	0.700 0.640		
4	Shim	1.125Inches ± 0.010	1.135 1.115		
5	Shim	0.600Inches ± 0.030	0.630 0.570		
6	Shim	2.100Inches ± 0.030	2.130 2.070		
7	Shim	1.330Inches ± 0.030	1.360 1.300		
8	Shim	0.125Inches ± 0.010	0.135 0.115		

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